



MYRA FOILS PVT. LTD.

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MANUFACTURER & EXPORTER OF PHARMA BLISTER & STRIP FOILS

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## About Us:-

Welcome to Myra Foils Pvt. Ltd.

The Manufacturer of Aluminium Pharma Foils, Aluminium Blister Foils, House Foils & Aluminium Container, and Myra Foils Stands for Best in Quality Products, Providing Exceptional Service & Support to our Customers.

The backbone of Myra Foils is a committed, experienced and dedicated force of 100 people including Technocrats, R&D experts, production, marketing and customer care personnel working together as a Well-knit team with a common goal to satisfy customers by giving consistent quality at competitive Price and adhering to strict delivery schedule. The quality of our products and our services remains Total commitment of people at myra foils. Manpower training being the essence of good performances, Increasing the skills of workforce at every level is one of the most important aspects of our policy.

## Products we are dealing in :-

1. Pharma Blister Foil
2. Pharma Strip Foil
3. Alu-Alu Base Foil
4. PVC Rigid Pharma Films



# Technical Specifications

## 1. Pharma Blister Foil- 020 & 025

### \* **Foil Material :-**

Full hard (H18) aluminum of alloy grade  
AA-8011 conforming to Aluminum Association

### \* **Foil Surface options :-**

One side bright & other side matt.

### \* **Identification:-**

Each reel is identified with a ticket having Reel No.  
Specification, and Mfg. date

### \* **Marking :-**

Order No., Batch No., Gross & Net Wt.  
and any other details as agreed  
mutually with customer

### \* **Foil thickness options :-**

0.020 +/- 0.016 mm (Foil gsm = 54.20 +/- 4.34) •  
0.025 +/- 0.0020 mm  
(Foil gsm = 67.75 +/- 5.42) • 0.030 +/- 0.0024 mm  
(Foil gsm = 81.30 +/- 6.50)

### \* **Sealant :**

Heat sealable lacquer coating wt.: 3 - 5 GSM,  
coating surface (dull or bright)  
will be as per purchase order.  
(Coating gsm options available – 4-6, 5-7, 6-8)

### \* **Packing :-**

Pharma foil reels are packed in cardboard carton. Reels are wrapped with LDPE film and packed with corners and foam side protectors. Jumbo reels are packed in wooden box in suspended condition with necessary poly film wrapping, corners and foam side protectors

## Pharma Strip Foil

### \* **Foil Material :**

Fully Soft (0 temper) aluminum of alloy grade AA-8011 conforming to Aluminum Association, USA, and specification.

### \* **Foil Surface options:-**

As specified in purchase order. • One side bright & other side matt • Both sides bright

### \* **Printing & Lacquer Coating :**

Printing will be done as per Text, Layout and shade of Hand proof approved by the customer. For non-printed specification clear lacquer to be coated as a protective coating and good printability. Printing inks and lacquer coatings are capable to withstand 160°C for 1 sec. dwell time.

### \* **Identification :-**

Each reel is identified with a ticket having Reel No., Specification, and Mfg. date

### \* **Marking : -**

Order No., Batch No., Gross & Net Wt. and any other details as agreed mutually with customer

### \* **Foil thickness options :-**

As specified in purchase order •  $0.025 \pm 0.0020$  mm (Foil gsm =  $67.75 \pm 5.42$ ) •  $0.030 \pm 0.0024$  mm (Foil gsm =  $81.30 \pm 6.50$ ) •  $0.040 \pm 0.0032$  mm (Foil gsm =  $108.40 \pm 6.67$ ) Test procedure :  
By weight with 10 cm x 10 cm sample

### \* **Polymer Coating options :**

As specified in purchase order. Colorless polyethylene coating for sealing purpose, conforming to the applicable Government Regulations regarding direct contact with medicines and drugs. Standard Polymer Nominal Tolerance\* Gauge Options (gsm)( $\pm 10\%$ ) • 150 Gauge  $34.5 \pm 3.45$  • 180 Gauge  $41.4 \pm 4.14$

### \* **Winding Direction :-**

Printed or clear lacquer side is out in the finished reel unless otherwise specified in purchase order

### \* **Packing: -**

Pharma foil reels are packed in cardboard carton. Reels are wrapped with LDPE film and packed with corners and foam side protectors. Jumbo reels are packed in wooden box in suspended condition with necessary poly film wrapping, corners and foam side protectors.



# Alu -Alu Base Foil

## \* **Foil Material :**

Fully Soft (0 temper) aluminum of alloy grade AA-8011 conforming to Aluminum Association, USA, specification

## \* **Surface Finish :**

One side matt and other side bright finish

## \* **Packing :**

Suspended packing on strong wooden pallets with adequate protection against corrosion or transit damage. Runner clearance 75 mm

## \* **Thickness Tolerance :**

80 % of the length will be within  $\pm 5\%$ , 20 % of the length will be within  $\pm 8\%$ . Methodology of test : By weighmen

## \* **Identification :**

Each reel is identified with a ticket having Reel No., Specification, Mfg. date and Number of joints.

## \* **Marking :**

Order No., Batch No., Gross & Net Wt. and any other details as agreed mutually with customer.

## **Pvc Rigid Pharma Film:-**

Our PVC Rigid film is plasticizer free, calendared film which is available in wide range of thickness and colors is well suited for pharmaceutical industry.

## **Key Features**

Crystal clear transparent film with excellent thermoformability

Special pharma grade formulation ,improves the strength and formation of the blister Excellent performance on all common thermoforming machines

## **Machinery and Infrastructure:-**

We have constructed a sound infrastructure facility. The unit is segmented into various parts in order to run all the business activities in a hassle-free manner. These sections are equipped with the latest technology machines. Our well-equipped infrastructure enables us to meet the qualitative and quantitative demands of our valued clients.

### **These Sections are:**

- ★ Manufacturing
- ★ Quality controlling
- ★ Warehousing & packaging
- ★ Logistic
- ★ Administrative

We also have wide range of machines in our premises such as -

1. Rotograver Printing Machines
2. Doctrine and Inspection Machine
3. Rewinder Machine

